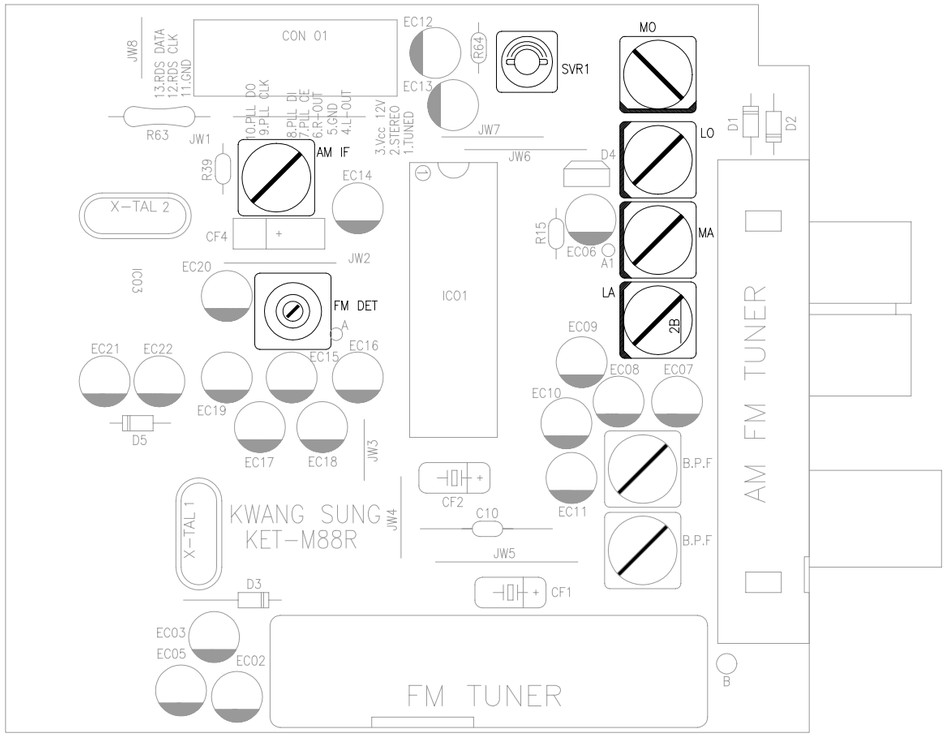
1. Alignment and Adjustments

1. Tuner



* Adjustment Location of Tuner PCB

ITEAM	AM(MW) OSC Adjustment	AM(MW) RF Adjustment	LW OSC Adjustment	AM(MW) RF Adjustment
Received FREQ.	522~1611 KHz	594 KHz	146~290 KHz	150 KHz
Adjustment point	MO	MA	LO	LA
Output	1~7.0±0.5V	Maximum Output(Fig1-4)	2~7.0±0.5V	Maximum Output(Fig1-4)

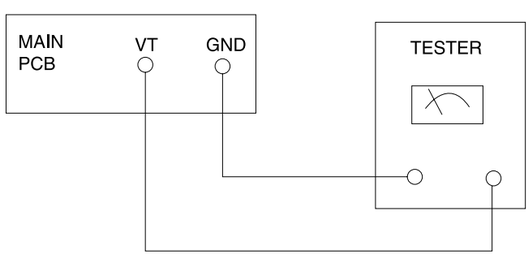


Fig 1-4 OSC Voltage

FM THD Adjustment	
SSG FREQ.	98 MHz
Adjustment point (FM DET)	FM DETECTOR COIL
Output	60 dB
Minumum Distortion (0.4% below) (Figure 1-1)	

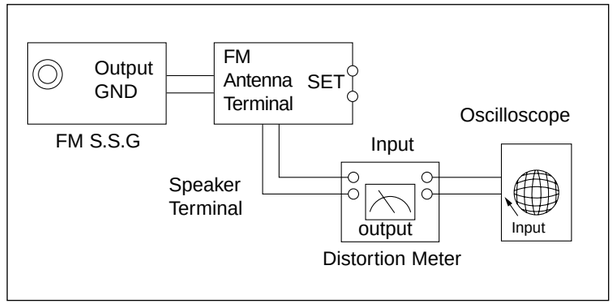


Figure1-1 IF CENTER and THD Adjustment

FM Search Level Adjustment	
SSG FREQ.	98 MHz
Adjustment point (SVR1)	BEACON SENSITIVITY SEMI-VR(20KΩ)
Output	28 dB(±2dB)
Adjust SVR1 so that “TUNED” of FLT is lighted (Figure 1-2)	

*Adjust FM S.S.G level to 28dB

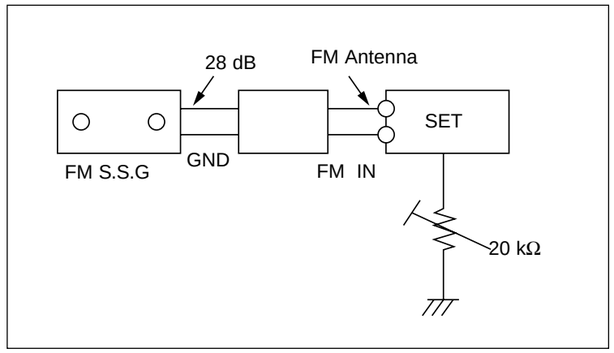


Figure1-2 FM Auto Search Level Adjustment

AM(MW) I.F Adjustment	
SSG FREQ.	450 kHz
Frequency	522 kHz
Adjustment point	AM IF
Maximum output (Figure 1-3)	

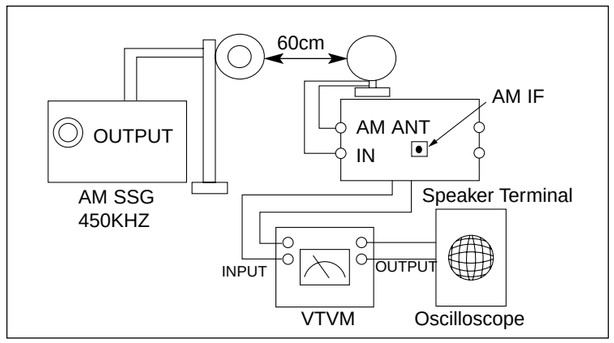


Figure1-3 AM I.F Adjustment

2. Cassette Deck

2-1. To Adjust Tape Speed

Notes

1) Measuring tape: i) MTT-111 (or equivalent)
(Tapes recorded with 3kHz)
ii) MTT-5512 (or equivalent)
2) Connect the SPK OUT of the MAIN PCB to the frequency counter as in figure 1-5.

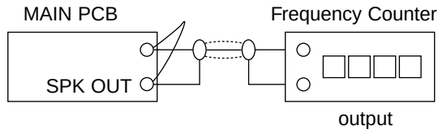


Figure 1-5

Step	Item	Pre-Setup Condition	Pre-Setup	To Adjust	Standard	Remark
1	NOR SPEED Control	SPK OUT (connected to the frequency counter)	1) Deck :MTT-111 2) Press PLAY SW button	FIXed	3KHz	±1% range

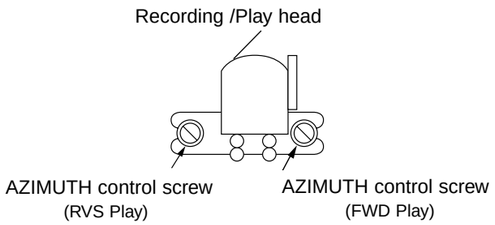


Figure 1-6

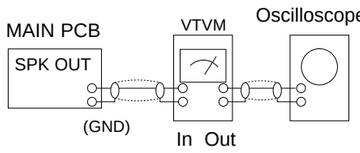


Figure 1-7

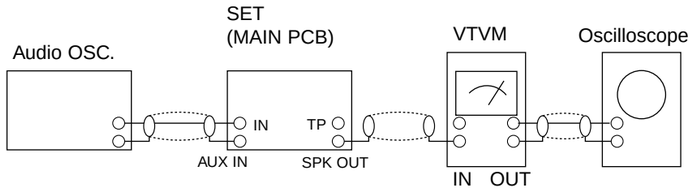


Figure 1-8

2-2. To Adjust PlayBack Level/REC

Notes

1) Before the actual adjustment, clean the play/recording head.
2) Measuring tape :
i) MTT-114N(or equivalent 10kHz AZIMUTH control)
ii) MTT-5512
3) The cassette deck is connections as shown in figure 1-7.

1. Adjust Deck Play Level

Step	Item	Pre-Setup Condition	Pre-Setup	To Adjust	Standard	Remark
1	AZIMUTH	SPK OUT (VTVM is connected to the scope)	After putting MTT-114N into Deck - Press FWD PLAY button.	- Turn the control screw to as shown in Figure 1-6.	Max output and same phase (both channels)	After adjustment secure it with REGION LOCK.

2. Adjust Deck REC BIAS

Step	Item	Pre-Setup Condition	Pre-Setup	To Adjust	Standard	Remark
1	Recording Bias Frequence		After putting MTT-5512 into Deck 1) Press REC PLAY button. 2) TAPE PCB JR55L/R (by JCON1) ,connected to VTVM	- Turn JT1 to the right and left.	105KHz	
2	Recording Bias Voltage		After putting MTT-5512 into Deck 1) Press REC PLAY button. 2) TAPE PCB JR55L/R (by JCON1) ,connected to VTVM	FIXed	CHECK TO 7mV(±0.5mV)	